GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 276 Grade 4

Standard Specification for Austenitic-Manganese Steel Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - IS 276 Grade 4 Austenitic-Manganese Steel Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition		
Carbon	C %	0.700 - 1.300
Silicon	Si %	1.000 max.
Manganese	Mn %	11.500 - 14.000
Phosphorus	P %	0.080 max.
Sulphur	S %	0.025 max.
Nickel	Ni %	3.000 - 5.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	-
Yield Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	-
Hardness in HB	229 max.
Impact in Joule	-

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
J91459	UNS	USA	Steel
A 128 D	ASTM	USA	Steel
3718 T 100 NiMn 130	STAS	Romania	Steel
A 32-058 Z 100 MN 13 4 M	AFNOR NF	France	Steel
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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